

**1500**

0573-88539018

/

314500

0571- 88354430

/

310003

707

<b>1</b>	.....	<b>1</b>
<b>2</b>	.....	<b>3</b>
2.1	.....	3
2.2	.....	3
2.3	.....	3
<b>3</b>	.....	<b>4</b>
3.1	.....	4
3.2	.....	8
3.3	.....	13
3.4	.....	14
3.5	.....	16
<b>4</b>	.....	<b>19</b>
4.1	/ .....	19
4.2	.....	32
4.3	.....	35
	.....	35
<b>5</b>	.....	<b>38</b>
5.1	.....	38
5.2	.....	40
<b>6</b>	.....	<b>44</b>
6.1	.....	44
6.2	.....	45
6.3	.....	45
6.4	.....	46
6.5	.....	46
<b>7</b>	.....	<b>47</b>
7.1	.....	47

7.2	.....	48
<b>8</b>	.....	<b>50</b>
8.1	.....	50
8.2	.....	51
<b>9</b>	.....	<b>52</b>
9.1	.....	52
9.2	.....	52
<b>10</b>	.....	<b>66</b>
10.1	.....	66
10.2	.....	67
10.3	.....	67
	“ ” .....	<b>68</b>

- 1
- 2
- 3
- 4
- 5
- 6
- 7
- 8
- 9
- 10

# 1

1500

2020 3 5

5.5

1259

45.26

11

6

2

1

2

8

1

2

2

2

1

1500

2020 11

1500

2020 11 25

2020 0250

1500

1

6000KW

2

2.4MW

4.8MW

1.2MW

1

1

2022

1500

( )

3

1500

2022 3

"

1500

"

6

2

1

2

1500

1500

1500

2020 12 1

2023 5 10

2023 5 12

2023 5 23 -24 6 26 7 3

1500

## 2

### 2.1

682 2017 8 1

2017 10 1

[2017]4

388

2017 6 27 2018 1

1

2018 2018 10 26

2021 12 24

O 2022 6 5

2020 4 29

2020 9 1

( ) [2020]688

### 2.2

2015 113

2018 9

### 2.3

1500

1500

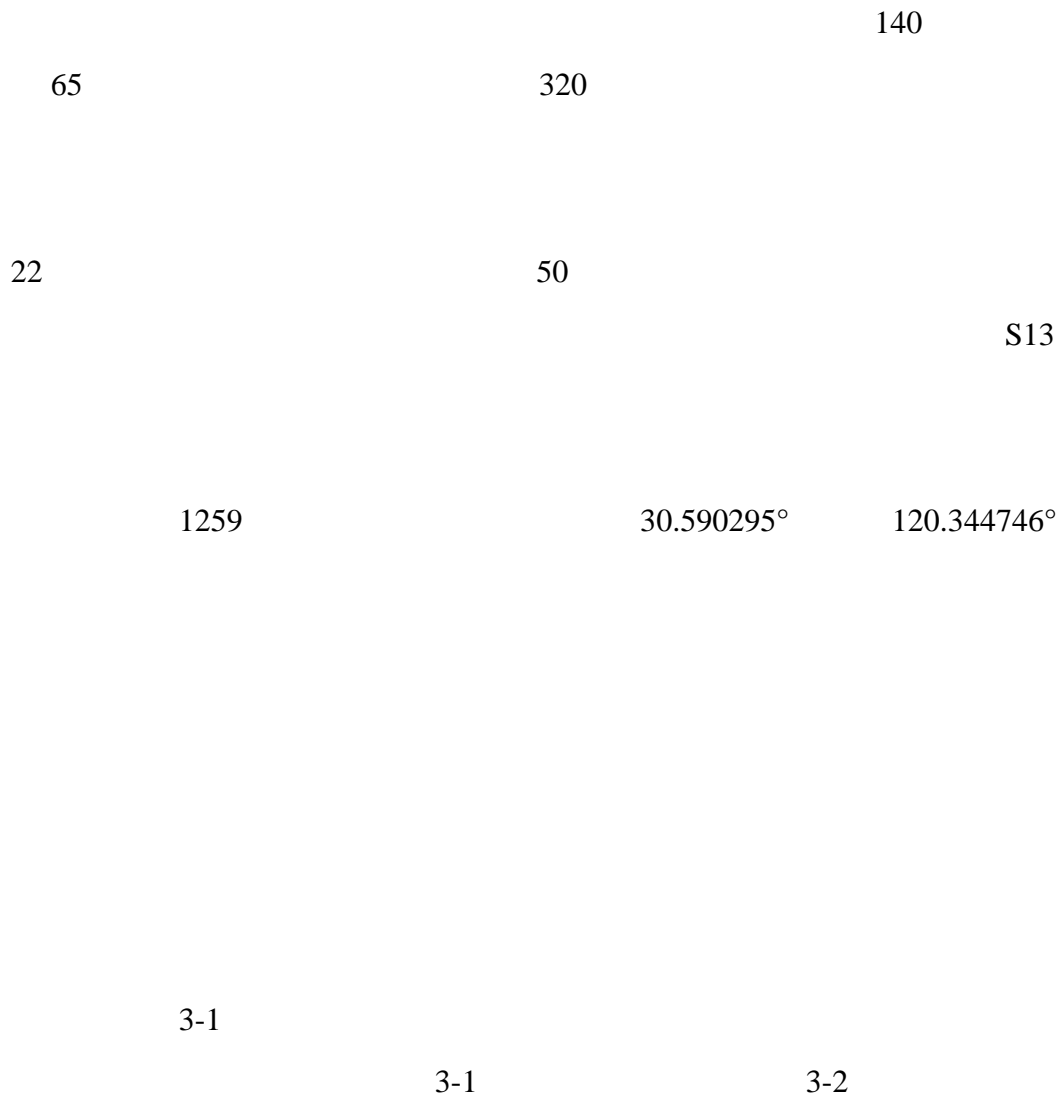
[2020] 0250

1500

91330483MA2CYC5J72001U

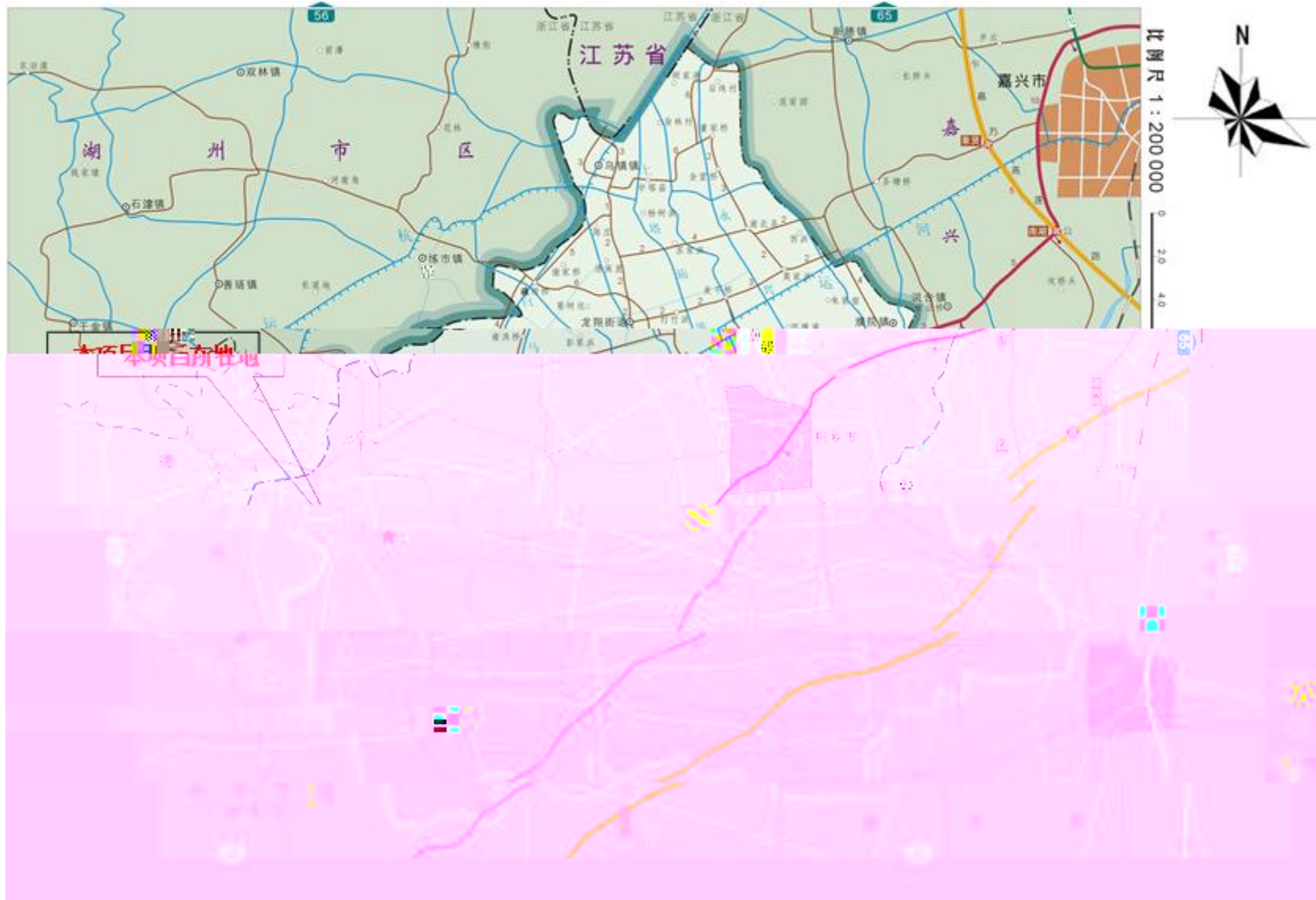
# 3

## 3.1



## 3-1

							(m)
		30.589265°N 120.333930°E		2375		W	960
		30.601420°N 120.334750°E		3885		NW	1400
		30.609497°N 120.337631°E		3138		NNW	2070
		30.599743°N 120.350505°E		4442		NE	1000
		30.585769°N 120.367103°E		2218		ESE	2100
		30.585227°N 120.354986 E		3589		SE	960
		30.580942°N 120.347288°E		15000		SSE	910
		30.584515°N 120.346072°E		1375		S	490





3.2

3.2.1

1 1500

2

3 2.8 499.8

1.8%

4

1259

5 45.26

11

6 2 1

2 1500

6 150

8 300

3-2

3-2

		45.26	
		11	45.26
			11
			6
		2	
1	2	8	
	1	2	
	2	2	
	1		6
		1500	1
			2
			1500
		1500	

		1 6000KW 2 2.4MW 4.8MW		
		1500 6000KW 2 2.4MW 4.8MW	1 1500 2 2.4MW 4.8MW	
		30t/d	30t/d	
		+RCO 15m 1 +RCO 2# 15m	1 +RCO DA001 30m 2	DA001 15m 30m

		3# 15m	15m DA002
		1	1
	128m <sup>2</sup>	1	48m <sup>2</sup> 1
	128m <sup>2</sup>		48m <sup>2</sup>

\*

**3.2.2**

1500

3-3

**3-3**

	ST-500~ ST-10000 2.4m	ST-500~ST-10000 2.4m 22mm 182	m <sup>2</sup>	1500
	ST-500~ ST-10000 2.6m	ST-500~ST-10000 2.6m 22mm 198		
	ST-500~ ST-10000 2.8m	ST-500~ST-10000 2.8m 21mm 215		

2023 6-8

3-4

**3-4**

		m <sup>2</sup> /		
	1500 m <sup>2</sup> /a	2023 6	132.625	106.1%
	125 m <sup>2</sup> /	2023 7	131.875	105.5%
		2023 8	132.810	106.2%

[2020]688

30%

2023

6-8

105.5%-106.2%

**3.2.3**

3-5

**3-5**

			/	/	
1		XMN-430	2		
2		/	1		
3		/	2		
4		/	1		
5		/	1		
6		/	2		
			8		

			/	/	
29			/	1	0
30			WMS SJ	1	1
31			LNCM-200 250t/h	1	2
32			2.4MW	2*	2
33			30t/d	1	1
34			+ + + +RCO	1	1

\*

1500

1

1

3.2.4

2023 6-8

3-6

3-6

		(t/a)	2023 6 (t)	2023 7 (t)	2023 8 (t)	(t/a)
1		/	2092.1	2082.1	2095	25076
2		10033.5	893.6	889.4	894.9	10711
3		7167	/	/	/	
4		7422	/	/	/	
5		5376	/	/	/	
6	CZ	922.5	/	/	/	
7	RD	1024.5	/	/	/	
8	S-80	205.5	/	/	/	
9		210	/	/	/	
		225	/	/	/	
		277.5	/	/	/	

		(t/a)	2023 6 (t)	2023 7 (t)	2023 8 (t)	(t/a)
		82.5	/	/	/	
		120	/	/	/	
		45	/	/	/	
		127.5	/	/	/	
		60	/	/	/	
		540	/	/	/	
		195	/	/	/	
		495	/	/	/	
		2377.5	/	/	/	
10		68803	3482	3466	3487	41740
11		1675.95 kWh/a	82.54 kWh/a	82.15 kWh/a	82.66 kWh/a	989.4 kWh/a
12		125 m <sup>3</sup> /a	9.91 m <sup>3</sup> /a	9.85 m <sup>3</sup> /a	9.92 m <sup>3</sup> /a	118.68 m <sup>3</sup> /a
13		1.7	/	/	/	0.85

\* 2023 6-8

6-8

3.2.5

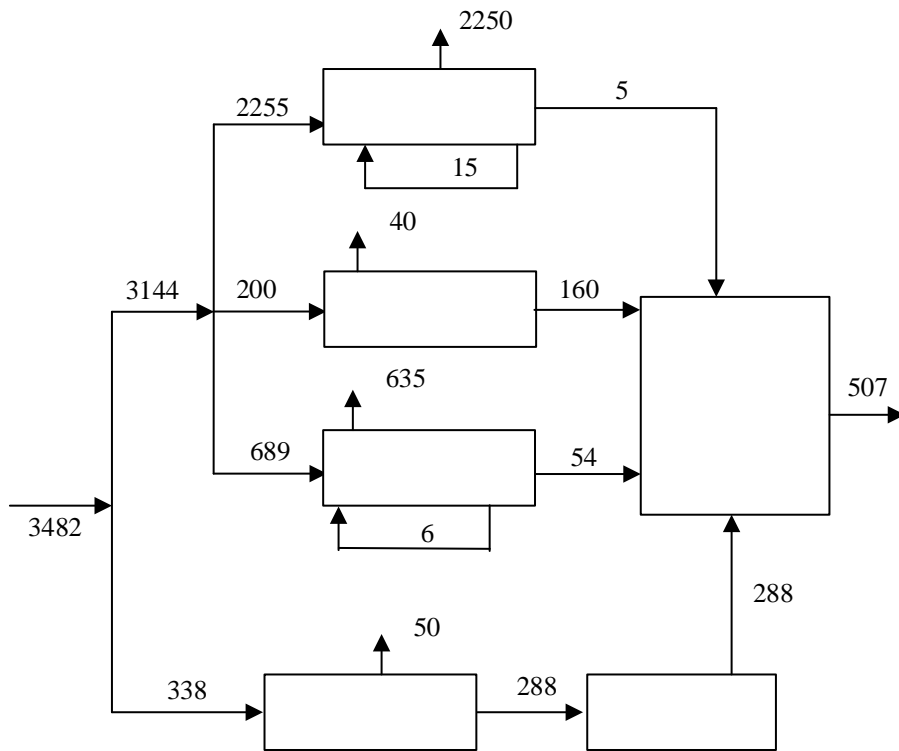
3-2

3.3

GB27632-2011 2

2023 6

3-3



3-3

2023 6

t/

2023 6

6

3482t

6

507t

106.1%

3-7

3-7

		t/a	39382
		t/a	5734

3.4

3-4



3.5

3.5.1

1

+ +RCO " + 2# 15m +

15m 30m 2#

DA001

2

4  
 1 128m<sup>2</sup>  
 1 128m<sup>2</sup>  
 1  
 48m<sup>2</sup> 1 48m<sup>2</sup>  
 48m<sup>2</sup>

3.5.2

[2020]688

3-8

3-8

1			
2	30%		
3			
4		10%	
5			

6	(1) (2) (3) (4)	10%	
7		10%	
8		6 10%	
9			
10		10%	
11			
12		2021	
13			

[2020]688

# 4

## 4.1 /

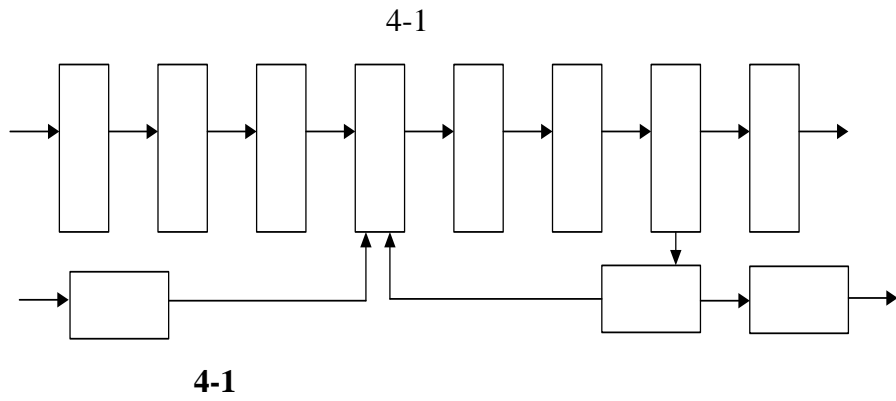
### 4.1.1

30t/d

- -

GB27632-2011 2

1



4-2





4-2 3

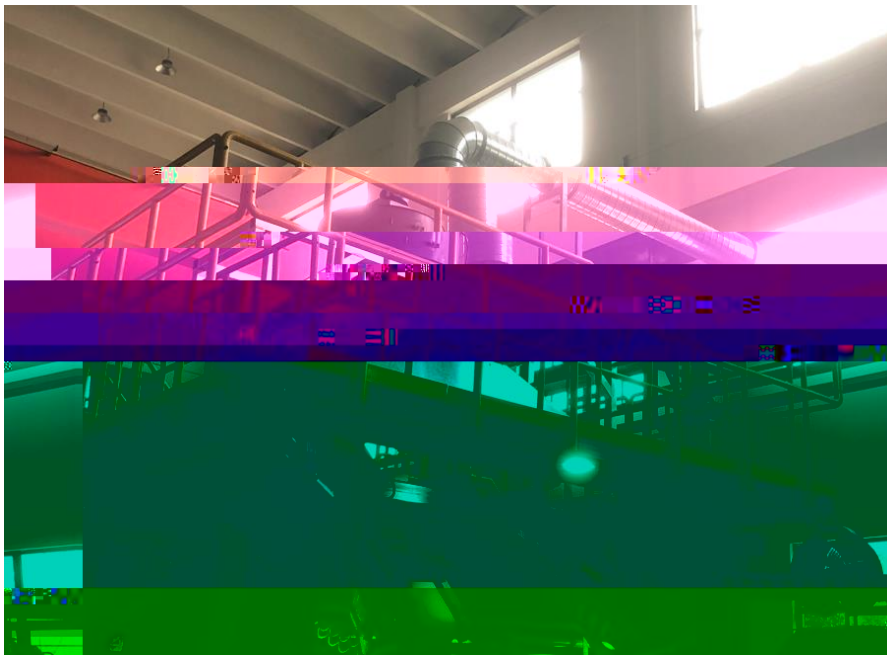
4.1.2

4-1

4		2# 15m " + + " + +RCO	DA001 30m 15m 30m	DA001 30m
5		3# 15m	2 1500 DA002 15m	DA002 15m
6				
7				/

1

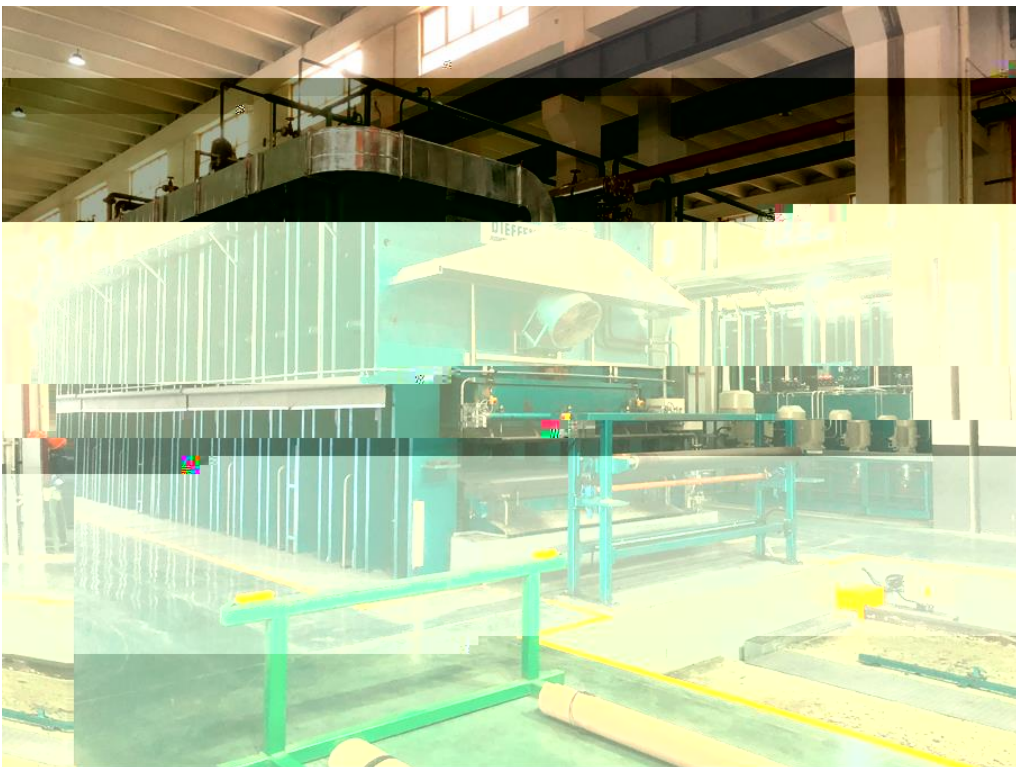
4-3



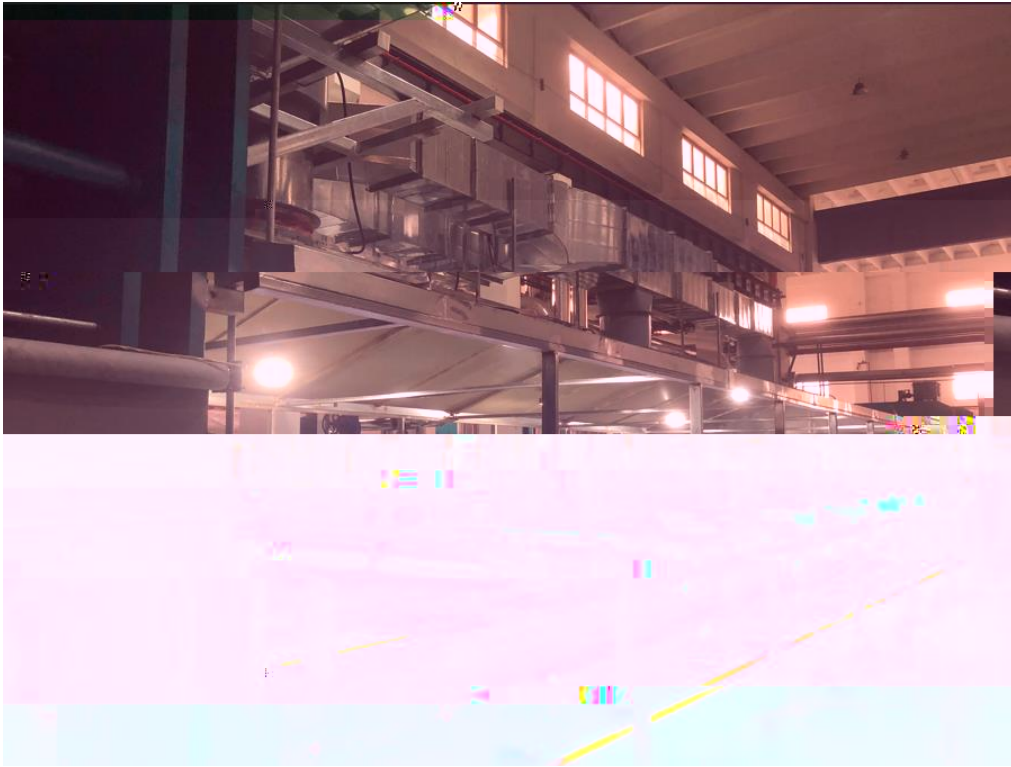
4-3 1



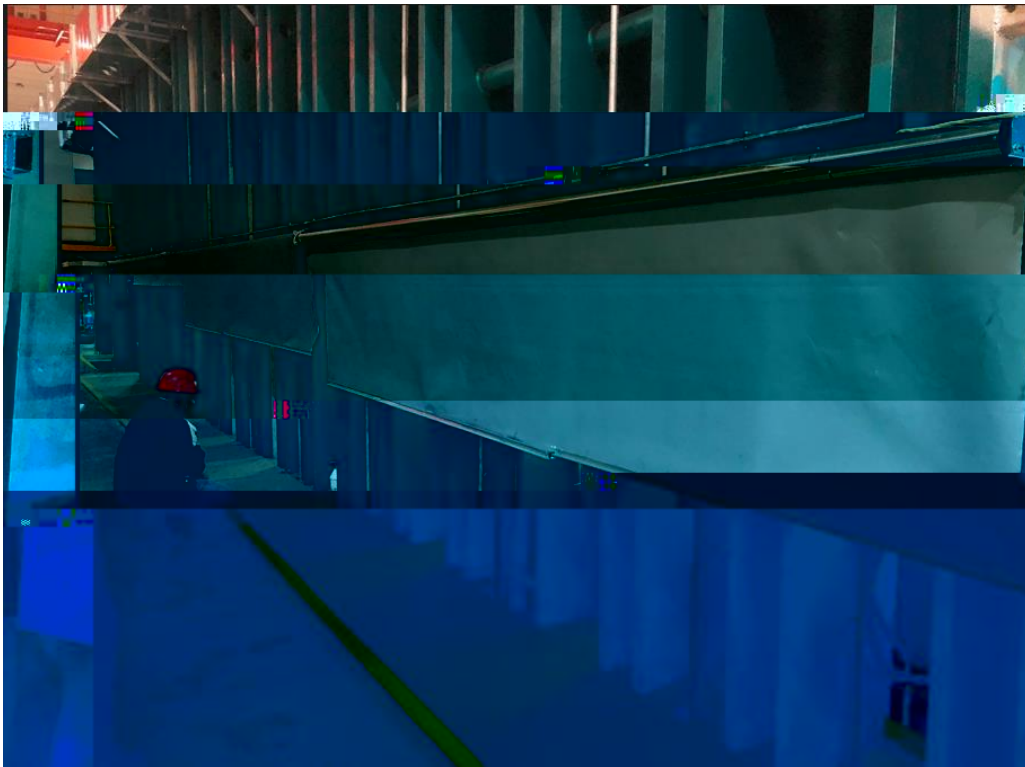
4-3 2



4-3 3



4-3 4



4-3 5

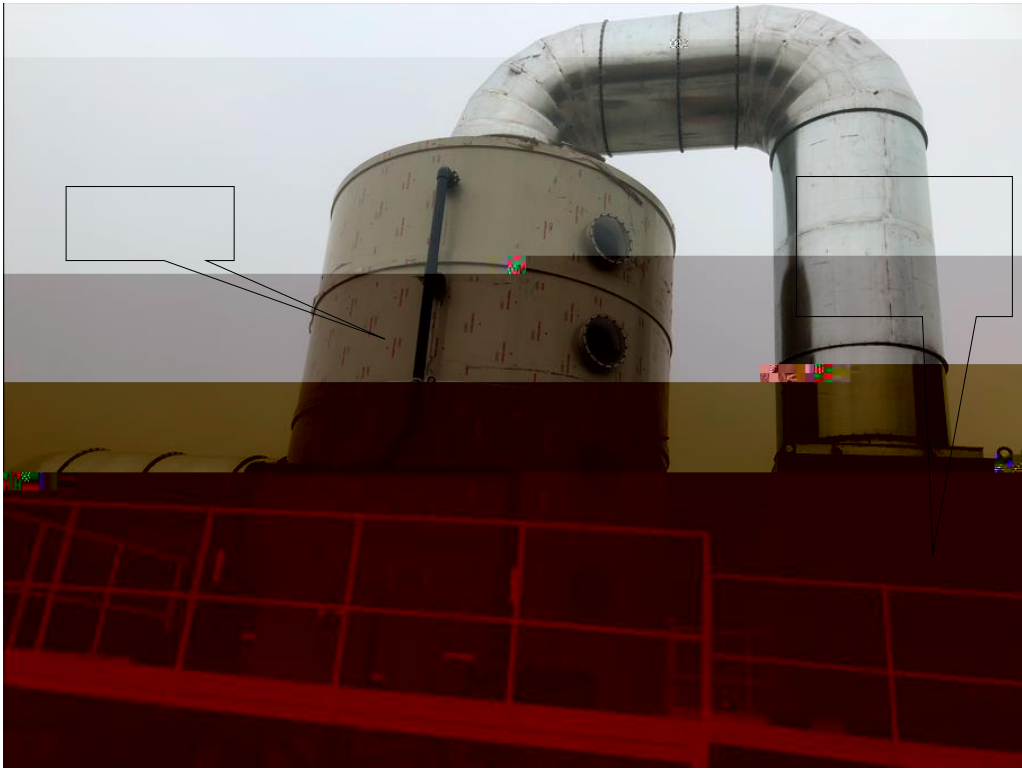
2

+                    +RCO                    "                    "                    +                    +

12t RCO

6000m<sup>3</sup>/h

4-4



4-4 1 +



4-4 2 +

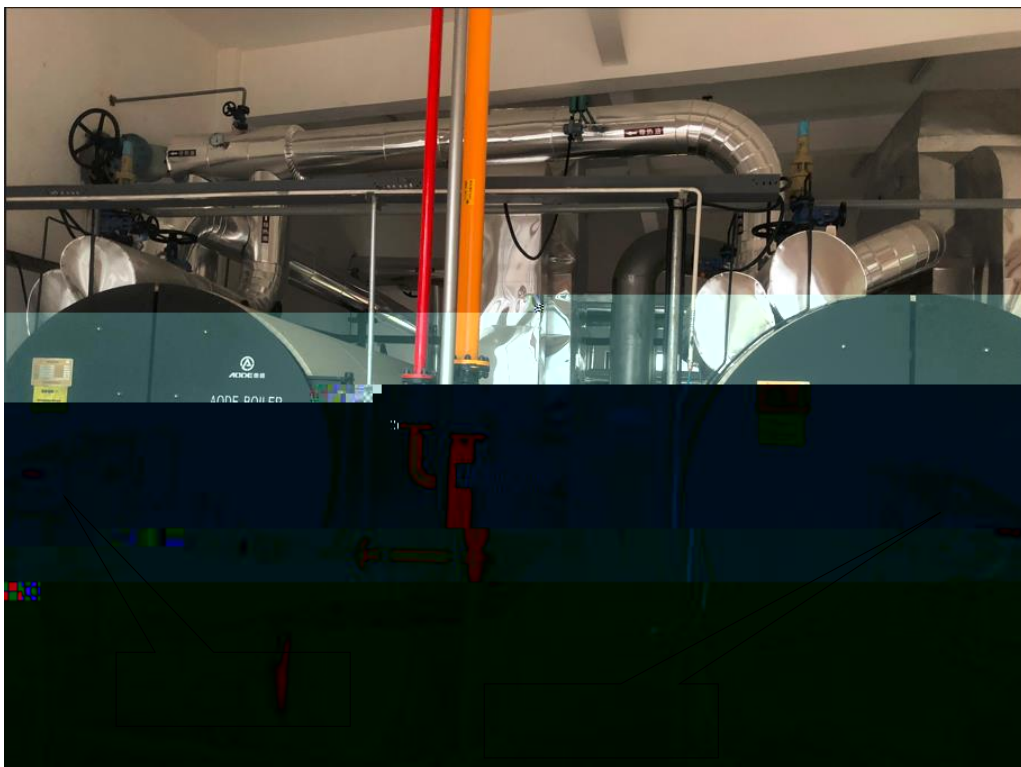


4-4 3

+

3

4-5



4-5 1



4-5 2

4.1.3

4.1.4

481t/a

2

163t/a

3

1.5t/a

4

0.5t/a

5

1

+

+RCO

12t

2

6t/a

6

RCO

2~3

1

0.1t/2a    0.05t/a

7

2.4t/a            80%

8

0.5t/a

9

0.1t/a

10

0.03t/a

11

150

45t/a

4-2

**4-2**

1						/	t/a	t *	t/a			
						454	40.1	481				

1500

( )

---

						900-041-49					
11						/	45	3.7	45		

\*

2016

2021

VOCs

HW49 900-039-49

HW08 900-249-08

2021

HW08 900-249-08

2023 6-8

2023 6-8

1

48m<sup>2</sup>

1

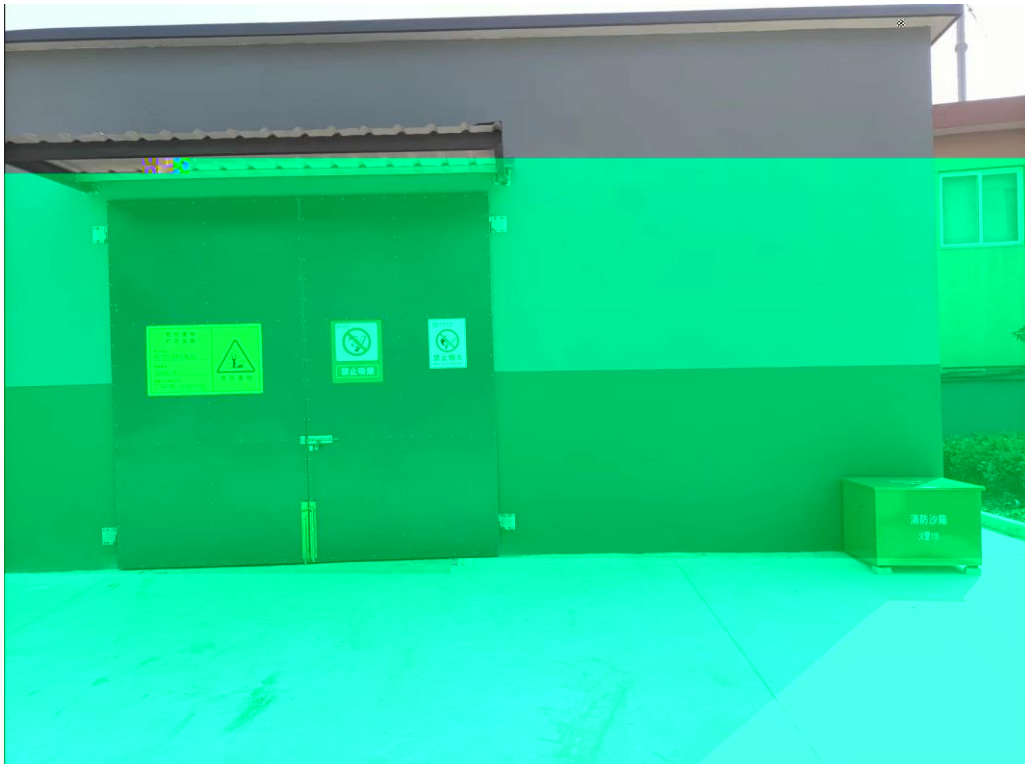
48m<sup>2</sup>

GB18597-2023

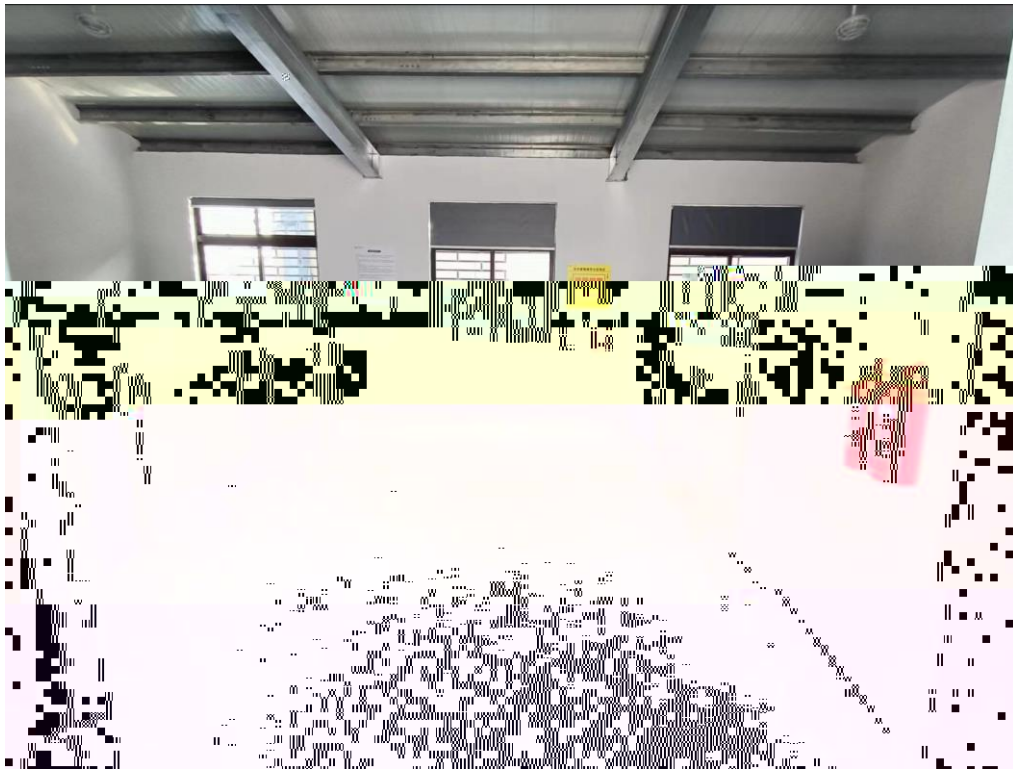
HJ 1276-2022

GB 15562.2-1995

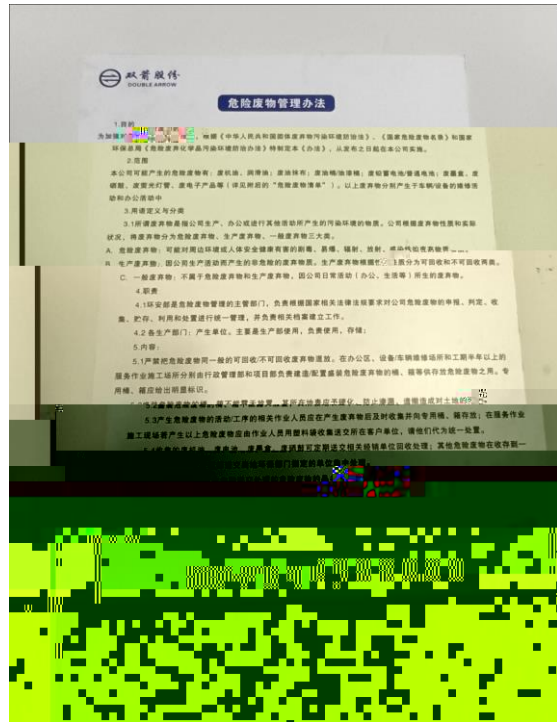
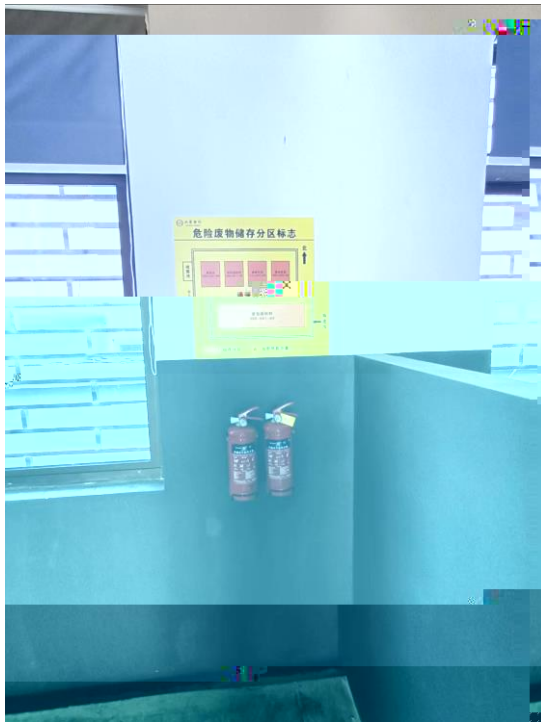
4-6



4-6 1



4-6 2



4-6 3

4.2

4.2.1

K  $10^{-7}$ cm/s

**4.2.3**

2023 5 31

91330483MA2CYC5J72001U

2023 5 31

2028 5 30

0.802t/a

0.08 t/a

0.76 t/a

1.152 t/a

**4.3**

2.8

499.8

1.8%

4-3

**4-3**

			( )
			3
			10
			2
			5
			10
		1 + + +RCO +	375
			50
			20
			10
			2.2
			12.6
			499.8

**4.4 “ ”**

4-4

1500

( )

**4-4**

“ ”




			GB12348-2008 3 4

**5.2**

**5.2.1**

**1500**

2020 0250

1500

1500

1500

5

55000

1206

45.26

11

1500

1

GB27632-2011

2

1

"

+ +

+ +

+RCO

"

1

"

+

+

+

+RCO

"

GB27632-2011

GB14554-93

GB16297-1996

GB37822-2019

GB18483-2001

(GB13271-2014)

3

GB12523-2011

GB12348-2008

4

GB12348-2008

3

4



5.2.2

1500

2022 3

1500

2022 3

6000KW

2

2.4MW

4.8MW

190 m<sup>3</sup>/a

125 m<sup>3</sup>/a

SO<sub>2</sub> 0.380t/a NO<sub>x</sub> 0.576t/a

SO<sub>2</sub> 0.250t/a NO<sub>x</sub> 0.379t/a

# 6

## 6.1

H<sub>2</sub>S CS<sub>2</sub>

GB27632-2011

5

6

6-1

**6-1**

---

(GB13271-2014)

3

30 mg/m<sup>3</sup>

6-4

**6-4**

	mg/m <sup>3</sup>	
	20	
SO <sub>2</sub>	50	
NO <sub>x</sub>	30	
	1	

**6.2**

GB27632-2011 2

6-5

**6-5****pH mg/L**

1	pH	6-9	
2		150	
3	BOD <sub>5</sub>	80	
4	COD <sub>Cr</sub>	300	
5	NH <sub>3</sub> -N	30	
6		40	
7		1.0	
8		10	
	m <sup>3</sup> /t	7	

**6.3**

GB12348-2008 3

GB12348-2008

4

6-6

**6-6****dB(A)**

3	65	55
4	70	55



**7**

**7.1**

1500

2018 9

**7.1.1**

7-1

**7-1**

	pH	2 4

**7.1.2**

**7.1.2.1**

7-2

+ +RCO " " + +  
 + +RCO " " DA001 30m  
 2 DA002 15m

**7-2**

		+ 1 1	CS <sub>2</sub> H <sub>2</sub> S	2 3	2
		RCO 2 2		2 3	2 RCO
		DA002 3	SO <sub>2</sub> NO <sub>x</sub>	2 3	1

7.1.2.2

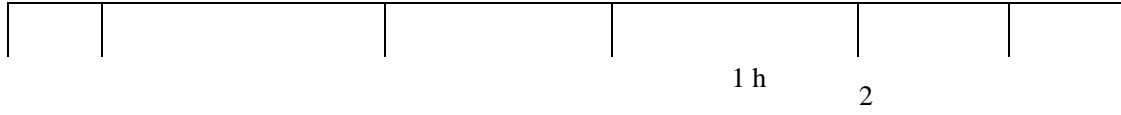
VOCs

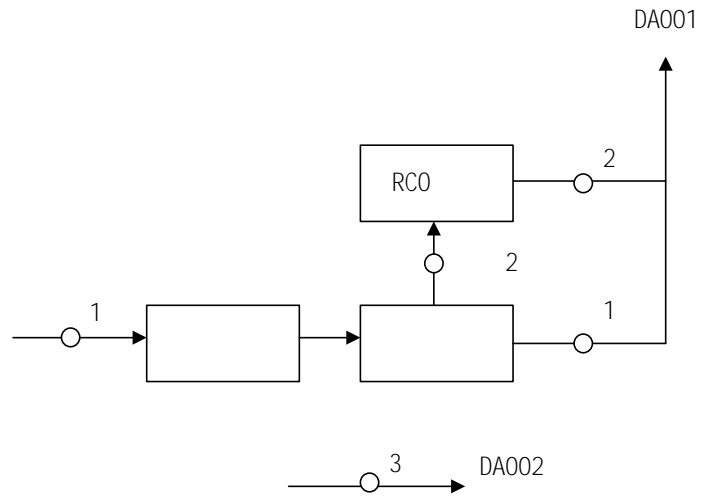
1 m

1.5 m

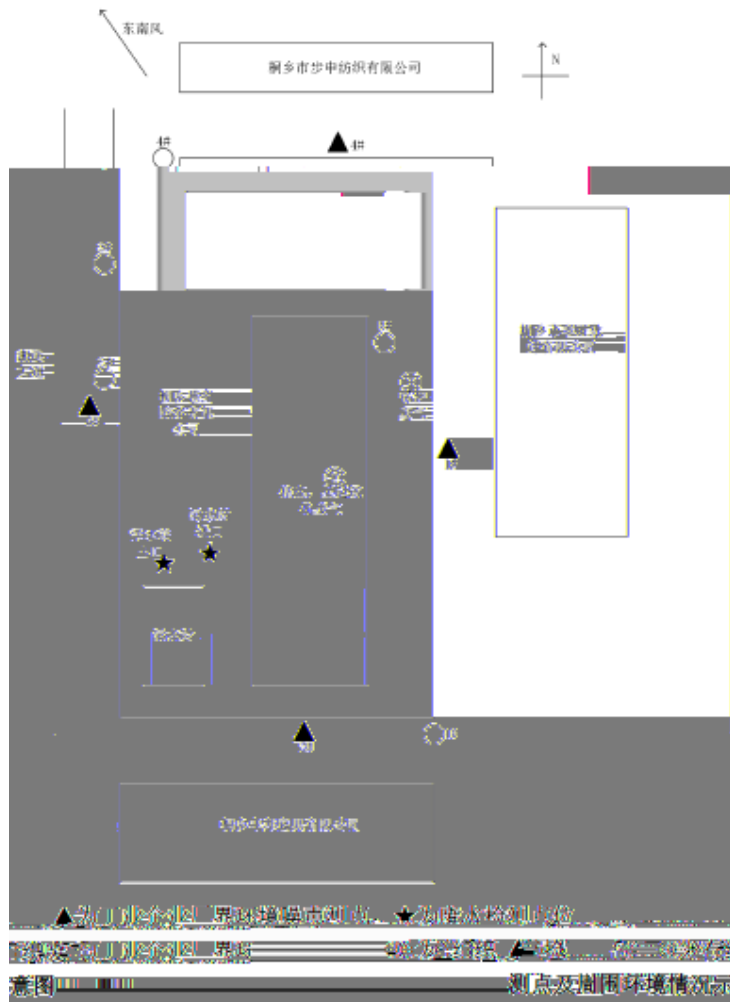
7-3

**7-3**





7-1



7-2

## 8

## 8.1

8-1

8-1

1		pH	pH HJ 1147-2020
2			HJ 828-2017
3			HJ 535-2009
4			BOD <sub>5</sub> HJ 505-2009
5			GB/T 11901-1989
6			HJ636-2012
7			HJ 637-2018
8			GB/T 11893-1989
9			HJ 836-2017
10		/	GB/T 16157-1996
11		SO <sub>2</sub>	HJ57-2017
12		NO <sub>x</sub>	HJ693-2014
13			HJ/T397-2007
14			HJ/T 398-2007
15			2007
16		CS <sub>2</sub>	GB/T14680-1993
17		C	HJ 38-2017
18			HJ 604-2017
19			HJ1262-2022
20			GB 12348-2008

**8.2**

1

2

3

4

5

6

10%

10%

10%

10%

7

8

9

## 9

### 9.1

2023 5 23 -24 6 26 7 3

9-1

9-2

#### 9-1

	t/h			
	2023.05.23	2023.05.24	2023.06.26	2023.07.03
	3.49	3.51	3.55	3.54

#### 9-2

		m <sup>2</sup>	( m <sup>2</sup> /a)	( m <sup>2</sup> )	
	2023.05.23	5.33	1500	5	106.6%
	2023.05.24	5.36			107.2%
	2023.06.26	5.425			108.5%
	2023.07.03	5.41			108.2%

300

106.6%~108.5%

75%

9-3

#### 9-3

			m/s		%	Kpa	
2023.05.23	1		2.0-2.4	20-25	50-64	101.5	
2023.05.24	2		2.0-2.4	17-20	62-76	101.2	

\* 2023 6 26 7 3 RCO

### 9.2

#### 9.2.1

2023 HJ 23052791

9-4

## 9-4

				pH ( )	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L
2023.05. 23		11: 26		8.2	$2.10 \times 10^3$	540	5.16	0.560	1.11	21	0.92
		13: 26		8.1	$2.21 \times 10^3$	580	5.06	0.536	1.05	17	0.88
		15: 26		8.0	$2.03 \times 10^3$	560	5.05	0.589	1.19	19	0.89
		17: 26		8.2	$2.24 \times 10^3$	600	4.98	0.574	1.15	20	0.84
			/	/	$2.14 \times 10^3$	570	5.06	0.565	1.12	19	0.88
		11: 30		7.3	103	28.2	1.67	0.268	0.353	10	0.45
		13: 30		7.1	115	27.2	1.78	0.277	0.344	9	0.40
		15: 30		7.0	105	26.7	1.84	0.259	0.383	11	0.38
		17: 30		7.2	112	29.7	1.69	0.280	0.363	8	0.40
			/	/	109	28.0	1.74	0.271	0.361	10	0.41
2023.05. 24		06: 15		8.0	$2.22 \times 10^3$	580	9.85	0.590	1.08	18	0.58
		10: 15		7.9	$2.28 \times 10^3$	630	5.26	0.557	1.06	22	0.63
		12: 15		8.2	$2.09 \times 10^3$	600	5.11	0.536	1.12	20	0.56
		14: 15		8.3	$2.17 \times 10^3$	590	5.16	0.574	1.03	19	0.55
			/	/	$2.19 \times 10^3$	600	6.34	0.564	1.07	20	0.58
		06: 20		7.2	108	26.8	1.93	0.250	0.339	8	0.41
		08: 20		7.1	122	29.8	1.77	0.241	0.346	10	0.30
		10: 20		7:							

GB27632-2011 2

100%

5734t/a

3-6

25076t/a

0.23m<sup>3</sup>/t

GB27632-2011

7m<sup>3</sup>/t

**9.2.2**

**9.2.2.1**

1

DA001

30m

" +

+

+

+RCO

"

+

RCO

+

2023 5 23 -24

+

+

+

7-1

1

1

2023 HJ

23052791

+

9-5

9-6

**9-5**

+

**2023.05.23**

1		/	2023.05.23
2		m	30
3		m <sup>2</sup>	3.14
4		/	100%
5		/	+ + +
6		/	
7			30 25

8

9		m/s	3.2			3.1		
10		m <sup>3</sup> /h	3.55×10 <sup>4</sup>			3.51×10 <sup>4</sup>		
11		Nm <sup>3</sup> /h	3.10×10 <sup>4</sup>			3.15×10 <sup>4</sup>		
12			309	416	354	269	229	199
13	( )		416			269		
14		mg/m <sup>3</sup>	0.28	0.30	0.27	0.04	0.05	0.04
15	( )	mg/m <sup>3</sup>	0.30			0.05		
16		kg/h	9.3×10 <sup>-3</sup>			0.002		
17		mg/m <sup>3</sup>	0.46	0.43	0.41	0.06	0.04	0.07
18	( )	mg/m <sup>3</sup>	0.46			0.07		
19		kg/h	0.014			0.002		
20		mg/m <sup>3</sup>	5.41	5.56	5.48	0.73	0.72	0.73
21	( )	mg/m <sup>3</sup>	5.48			0.73		
22		kg/h	0.170			0.023		

9-6

+

2023.05.

	( )							
19		kg/h	0.014			0.003		
20		mg/m <sup>3</sup>	5.42	5.42	5.54	0.73	0.72	0.74
21	( )	mg/m <sup>3</sup>	5.46			0.73		
22		kg/h	0.172			0.023		

GB27632-2011

"

"

9-7

**9-7**

	2023.05.23	2023.05.24
m <sup>3</sup> /h	3.15×10 <sup>4</sup>	3.18×10 <sup>4</sup>
t /h	3.49	3.51
m <sup>3</sup> /t	2000	2000
m <sup>3</sup> /t	9025.8	9059.8
(kg/h)	0.023	0.023
(mg/m <sup>3</sup> )	0.73	0.73
(mg/m <sup>3</sup> )	3.3	3.3
GB27632-2011 (mg/m <sup>3</sup> )	10	10

9-5

9-6

GB14554-93

30m

1.3kg/h

30m

6.1kg/h

30m

15000

9-7

GB27632-2011

5

10mg/m<sup>3</sup>

+

9-8

**9-8**

+

	2023.05.23			2023.05.24			(%)
	(kg/h)	(kg/h)	(%)	(kg/h)	(kg/h)	(%)	
	0.170	0.023	86.5	0.172	0.023	86.6	85
H <sub>2</sub> S	9.3×10 <sup>-3</sup>	0.002	78.5	9.8×10 <sup>-3</sup>	0.002	79.6	80
CS <sub>2</sub>	0.014	0.002	85.7	0.014	0.003	78.6	80

+

H<sub>2</sub>S CS<sub>2</sub>H<sub>2</sub>S CS<sub>2</sub>

RCO

2023 6 26 7 3

RCO

7-1 2 2

2023 HJ 23063271

RCO

9-9

**9-10 RCO****2023.07.03**

1		/	2023.07.03
2		m	30
3		m <sup>2</sup>	0.080
4		/	100%
5		/	RCO

12		%	3.5					3.5				
13		mg/m <sup>3</sup>	3.1	3.0	2.9	3.2	2.8	3.1				
14	( )	mg/m <sup>3</sup>	3.0					3.0				
15		mg/m <sup>3</sup>	3.5					3.6				
16		kg/h	7.7×10 <sup>-3</sup>					7.5×10 <sup>-3</sup>				
17		mg/m <sup>3</sup>	3	3	3	3	3	3	3	3	3	3
18	( )	mg/m <sup>3</sup>	3					3				
19		mg/m <sup>3</sup>	4					4				
20		kg/h	8×10 <sup>-3</sup>					7×10 <sup>-3</sup>				
21		mg/m <sup>3</sup>	16	15	16	16	17	15	17	16	17	16
22	( )	mg/m <sup>3</sup>	16					16				
23		mg/m <sup>3</sup>	19					19				
24		kg/h	0.041					0.040				
25			1					1				

(GB13271-2014) 3

30mg/m<sup>3</sup>**9.2.2.2**

1

2023 HJ 23052791

9-12

**9-12**

			( )	mg/m <sup>3</sup>	(mg/m <sup>3</sup> )	(mg/m <sup>3</sup> )
2023.05.23	1# ( )		12	0.004	0.64	<0.03
			14	0.005	0.56	<0.03
			14	0.005	0.58	<0.03
			12	0.004	0.59	<0.03
	2# ( )		15	0.007	1.28	<0.03
			17	0.008	1.14	<0.03
			16	0.007	1.18	<0.03
			18	0.006	1.24	<0.03
	3#		18	0.008	1.00	<0.03

	( )					
			( )	mg/m <sup>3</sup>	(mg/m <sup>3</sup> )	(mg/m <sup>3</sup> )
	( )		18	0.009	1.12	<0.03
			18	0.009	1.04	<0.03
			17	0.008	0.99	<0.03
	4# ( )		19	0.007	1.20	<0.03
			15	0.006	0.98	<0.03
			16	0.008	1.01	<0.03
			17	0.007	1.14	<0.03
2023.05.24	1# ( )		12	0.004	0.58	<0.03
			13	0.004	0.70	<0.03
			12	0.003	0.82	<0.03
			10	0.005	0.72	<0.03
	2# ( )		16	0.006	1.19	<0.03
			15	0.008	0.98	<0.03
			17	0.006	1.14	<0.03
			19	0.007	1.02	<0.03
	3# ( )		19	0.008	1.34	<0.03
			16	0.008	1.12	<0.03
			18	0.008	1.09	<0.03
			19	0.010	1.07	<0.03
	4# ( )		16	0.006	1.09	<0.03
			18	0.007	1.09	<0.03
			19	0.008	1.03	<0.03
			15	0.008	1.17	<0.03

\* 0.03mg/m<sup>3</sup>

1.34mg/m<sup>3</sup>

GB27632-2011 6

4.0mg/m<sup>3</sup>

0.010mg/m<sup>3</sup>

19( )

GB14554-93

0.06mg/m<sup>3</sup>

3.0mg/m<sup>3</sup>

20( )

2

2023 HJ

23052791

9-13

**9-13**

			1 h			
			(mg/m <sup>3</sup> )	(mg/m <sup>3</sup> )	(mg/m <sup>3</sup> )	(mg/m <sup>3</sup> )
2023.05. 23			2.17	20	1.72	6
			1.48	20		
			1.73	20		
			1.51	20		
2023.05. 24			1.43	20	1.59	6
			1.49	20		
			1.95	20		
			1.50	20		

\*

1h

GB37822-2019

A A.1

1 h

6mg/m<sup>3</sup>20mg/m<sup>3</sup>**9.2.3**

2023 HJ

23052791

9-14

**9-14**

				Leq dB(A)		Leq dB(A)	
2023.05.23	1#			16:47	60	22:30	54
	2#			16:12	63	22:16	54
	3#			15:57	60	22:04	53
	4#			16:47	63	22:49	53
2023.05.24	1#			15:03	63	05:30	54
	2#			14:49	55	05:19	54
	3#			14:28	59	05:07	52
	4#			15:16	64	05:43	53

GB12348-2008

3

65dB

55dB

GB12348-2008

4

70dB

55dB

## 9.2.4

9-15

## 9-15

							t/a	t *	t/a
1						/	454	40.1	481
2						/	525	13.6	163
3						HW08 900-249-08	1.5	0	1.5
4						HW49 900-041-49	0.5	0	0.5
5						HW49 900-039-49	2.9	0	6
6						HW50 772-007-50	0.03	0	0.05
7						/	4.487	0.2	2.4
8						HW08 900-249-08			

2023 6-8

2023 6-8

9-16

**9-16**

1						/	
2						/	
3						00050	
4						00050	
5						00050	
6						00050	
7						/	
8						00050	
9						00050	
10						00050	
11						/	

GB18597-2023

GB18597-2023

HJ1276-2022

GB15562.2-1995

## 9.2.5

1

2023 6

507t 6

106.1%

5734t/a

COD<sub>Cr</sub> NH<sub>3</sub>-N

50mg/L 5mg/L

COD<sub>Cr</sub>0.287t/a NH<sub>3</sub>-N

0.029t/a

2

1500

1500

SO<sub>2</sub> NO<sub>x</sub> VOCs

RCO

3

8-10h

10h/d

9-17

## 9-17

			* kg/h		h/a	(t/a)
	DA001	( + )	0.023	107%	7200	0.155
		(RCO )	0.0243	107%	1000	0.023
			/	/	/	0.178

<b>9-18</b>		<b>t/a</b>			
		6410	8022	5734	
	COD <sub>Cr</sub>	0.321	0.401	0.287	
	NH <sub>3</sub> -N	0.032	0.040	0.029	
		0	1.248	/*	
	VOCs	0.626	1.282	0.178	
	SO <sub>2</sub>	0.240	0.250	0.050	
	NO <sub>x</sub>	0.364	0.379	0.273	

\*

# 10

## 10.1



“ ”

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		1500		2020-330483-29-03-133067		
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( )  
52